



ILACOLOR R

Universal one-coat or two-coat system for the exterior application of baking and casserole dishes. Due to the high stoving temperature, pure, brilliant colours are not possible.

- Good cleanability
- Good adhesion to the substrate
- Good thermoforming properties

Properties

Number of layers	1 - 2
Coating thickness	7 - 14 µm / 0.28 - 0.55 mils
Curing temperature to approx	380 °C / 716 °F
Staining resistance	★ ★ ★ ★ ★

Application

Substrate

Application		Substrate	Pre-treatment	Suitability
Baking tins	✓ ✓ ✓	aluminum	passivate free from chromium	✓ ✓ ✓
Grill- and roasting tins	✓ ✓ ✓	aluminized steel	passivate free from chromium	✓ ✓ ✓
Semi-industrial baking applications	Not suitable	ECCS	cleaning	✓ ✓ ✓



Cleaning and care instructions

Wipe the outside of the tin with a wet cloth. If the baking, grill or casserole dish is stubbornly dirty, clean it under hot water, a mild washing-up liquid and the fine side of a dishwashing sponge or a soft dishwashing brush. We strongly advise against using cleaning metal sponges. Always wipe the mould dry before storing.

Coated items can be cleaned in the dishwasher, although this is not recommended due to the aggressive cleaning agents. Cleaning by hand is preferable.